

ISO 6789 - typez II - Classe C

## VB Interchangeable Drive Pre-Set Torque Wrenches

The VB Interchangeable Drive Pre-Set Torque Wrenches are designed to withstand the abuse of modern high production lines and at the same time deliver hundreds of thousands of accurate cycles, each one the same as the one before. These wrenches are made from high alloy steel and scientifically heat treated to deliver the results that are demanded of them.

The interchangeable drive feature of the Van F. Belknap Company torque wrench provides the flexibility and versatility that hundreds of our customers over the years have come to appreciate and demand. Absolute quality control is exercised during the manufacturing process, assembly process and final test and calibration operations. Hardness tests are performed to make sure the design integrity is maintained as well as metallurgical composition tests. To complement our interchangeable drive torque wrenches, we have over 300 standard drive ends available from stock, that fit into the interchangeable drive torque wrench.

### FEATURES

- Eleven interchangeable models
- Can be preset within  $\pm 2\%$  accuracy.
- Torques left and right handed.
- Meets or exceeds ANSI/ASME B107.14M - 1994,  $\pm 4\%$  right and  $\pm 4\%$  left.
- Hard chrome plated.
- Production line tested.
- All steel construction.
- Heat treated.
- Interchangeable drive opening.
- Locked in torque value cannot be changed or tampered with on production line.
- Torque value can be adjusted quickly in calibration lab or by on-line inspector.

Drive Series	Shank Size
VB-5T-I	J
VB-10T-I	J
VB-10ST-I	J
VB-10AT-I	J
VB-50ST-I	J
VB-50T-I	J
VB-100ST-I	Y
VB-100T-I	Y
VB-200T-I	Y
VB-300T-I	X
VB-600T-I	Z

In addition to the Standard Interchangeable Drive Ends (replaceable heads), we also make special configurations for "difficult to reach" operations. Our specials can be made to suit your requirements.

### PLAIN DRIVE ENDS

Part No.	Square Drive
RJP-4	1/4"
RJP-6	3/8"
RJP-8	1/2"
RYP-8	1/2"
RYP-12	3/4"
RXP-8	1/2"
RXP-12	3/4"
RXP-16	1"
RZP-12	3/4"
RZP-16	1"